

# Investigating the Efficacy and Ethics of Creating Tissues Through 3d Printing Techniques and Exploring the Materials Used for Tissue Substrates

*Original Article*

Muzna Munir<sup>1\*</sup>, Mishal Farwa<sup>2</sup>

## Authors Affiliation

<sup>1</sup>Assistant Professor, Riphah International University, Lahore Pakistan.

<https://orcid.org/0000-0001-9756-8812>

<sup>2</sup>Rehabilitation House Officer, Department of Physical Therapy and Rehabilitation Sciences, Ghurki Trust and Teaching Hospital (GTH), Lahore Pakistan. <https://orcid.org/0009-0008-0386-7511>

## Corresponding Author\*

Muzna Munir\*

[muznafmh@gmail.com](mailto:muznafmh@gmail.com)

Assistant Professor, Riphah International University, Lahore Pakistan

## Conflict of Interest:

None

## Grant Support & Financial Support:

None

**Date Submitted:** 10-01-2023.

**Date Published:** 30-06-2023.

Volume 1 Issue 1, 2023

## Abstract

**Background:** The burgeoning field of tissue engineering is witnessing unprecedented growth with the advent of 3D printing technologies. This innovation offers promising pathways for creating tissues tailored to individual needs, potentially revolutionizing organ transplantation and regenerative medicine. Yet, as this technology progresses, it also prompts a thorough examination of its capabilities and ethical dimensions.

**Objective:** This study aimed to evaluate the effectiveness of various biocompatible materials used in 3D printing techniques for artificial tissue creation, focusing on their biological and mechanical integration into the human body.

**Methods:** We employed advanced bioprinting technology using a combination of biodegradable polymers and hydrogels infused with growth factors. The print parameters were meticulously optimized for each material type. Notably, the study also integrated a dynamic culturing system within a bioreactor to simulate physiological conditions. However, this study lacked a comparative analysis with traditional tissue engineering methods, which could have provided a broader context regarding the advantages of 3D printing.

**Results:** The engineered tissues demonstrated significant viability, with a 75% increase in cell proliferation when compared to standard benchmarks. Mechanical testing revealed that the tensile strength of the tissues reached up to 0.5 MPa, with an elasticity modulus of 3 MPa, closely mimicking the properties of natural tissues. Additionally, the degradation rates varied, indicating a need for further optimization to align with natural healing processes.

**Conclusion:** The study confirms that 3D printing holds substantial promise for creating biocompatible, functional tissues. However, the technology's full clinical potential is yet to be realized, necessitating ongoing research to refine material properties and address the regulatory challenges posed by this novel approach.

**Keywords:** 3D bioprinting, artificial tissues, biocompatible materials, cell proliferation, hydrogels, mechanical testing, regenerative medicine, tissue engineering, viability assessment.

## INTRODUCTION

The advent of 3D printing technology heralds a transformative era in medical research, particularly in the creation of artificial tissues (1). This innovative approach, which once seemed relegated to the realms of science fiction, now stands at the forefront of regenerative medicine and tissue engineering (2). Through the precise layering of biomaterials, 3D printing techniques have enabled the production of tissue structures with complexities that mimic those found in natural biological systems (3). This process not only promises to revolutionize the field of organ transplantation but also opens new avenues for pharmaceutical testing and disease modeling (4).

One of the paramount strengths of 3D printing in tissue engineering lies in its ability to customize tissues for individual needs (5). By using patient-specific data, such as from MRI or CT scans, tissues can be engineered to exact specifications, thereby increasing compatibility and reducing the risk of rejection (6). Furthermore, the versatility in materials—from biodegradable polymers to hydrogels

enriched with growth factors—enhances the functionality and integration of printed tissues into the human body (7). However, this technology is not devoid of limitations (8). The current challenges include the high cost of production, the need for sophisticated equipment, and the extensive research required to understand the long-term effects of implanted synthetic tissues on human health (9).

The debate surrounding the ethics of artificial tissue creation cannot be overlooked (10). While the potential to save lives and alleviate organ shortages is undeniable, ethical concerns arise regarding the manipulation of biological elements and the potential for creating life forms (11). These concerns underscore the importance of regulatory frameworks that ensure responsible research practices while fostering innovation (12). Moreover, the sustainability of using certain materials and the environmental impact of their disposal present another layer of ethical considerations that must be addressed (13).

Despite these challenges, the integration of 3D printing technology in medical research continues to advance, driven by the imperative to find more effective solutions for complex medical conditions (14). As researchers navigate through these complexities, the interplay between innovation and ethics becomes crucial in shaping the future of medicine (15). The ongoing development of improved printing techniques and biocompatible materials is likely to enhance the viability and ethical acceptance of artificially created tissues (16).

The field of artificial tissue creation through 3D printing stands as a beacon of medical innovation, encapsulating the promise and challenges of this cutting-edge technology. The journey from conceptualization to implementation exemplifies the dynamic nature of medical research, where every breakthrough is accompanied by new questions and responsibilities. As the technology evolves, so too will the frameworks that govern its application, ensuring that the march of progress remains aligned with the ethical standards society holds dear.

## **MATERIAL AND METHODS**

In the study, various materials were utilized to fabricate artificial tissues through 3D printing techniques. The primary materials included a range of biodegradable polymers and hydrogels, which were selected based on their biocompatibility and mechanical properties. These materials were procured from certified suppliers to ensure consistency and quality across all experiments. The polymers, specifically polylactic acid (PLA) and polyglycolic acid (PGA), were chosen for their well-documented degradation rates and minimal inflammatory response *in vivo*. Hydrogels, enriched with collagen and hyaluronic acid, were used to mimic the extracellular matrix of natural tissues, providing a supportive scaffold that promotes cell attachment and proliferation.

The 3D printing of the tissues was conducted using a state-of-the-art bioprinter, which allowed for precise control over the deposition of materials. This printer was equipped with multiple print heads that could deposit different materials simultaneously, enabling the creation of composite structures with varied mechanical and biological properties. The printing parameters, such as layer thickness, nozzle diameter, and print speed, were optimized based on preliminary trials to achieve the best fidelity to the designed tissue structures. These parameters were adjusted according to the type of material being printed, with finer resolutions used for hydrogel components to enhance the detail and complexity of the vascular networks within the tissues.

For the experimental design, each printed tissue construct was cultured under controlled conditions in a bioreactor that simulated physiological temperatures, pH levels, and nutrient supplies. The bioreactor's dynamic culture system provided mechanical stimulation to enhance tissue maturation and functionality. The cultures were maintained for up to eight weeks, during which the viability and proliferation of cells were assessed weekly through histological and biochemical assays.

Cell viability was measured using the MTT assay, which provides quantitative data on metabolic activity, indicative of living cells. Histological analysis involved staining tissue sections with hematoxylin and eosin to evaluate the general cellular and extracellular matrix architecture, while immunohistochemical staining for specific markers like collagen type I and elastin assessed the development of tissue-specific structures. Additionally, mechanical testing of the tissues was performed to evaluate tensile strength, elasticity, and degradation rates, providing essential data on the functional properties of the printed constructs.

Overall, the methods employed in this study were designed to thoroughly investigate the potential of various materials for 3D printed tissue engineering, focusing on the optimization of print parameters and post-printing culture conditions to enhance the viability and functionality of the constructed tissues. These methods not only facilitated a detailed evaluation of the materials' performance in a controlled environment but also set the stage for future clinical applications by establishing a robust foundation for further development and refinement of 3D printing technologies in tissue engineering.

## **RESULTS**

The results of the study revealed that the 3D printed tissues exhibited significant structural integrity and cellular functionality, which were influenced markedly by the choice of materials and printing parameters.

Histological analysis confirmed that the tissues constructed with a hybrid of collagen-infused hydrogels and biodegradable polymers demonstrated enhanced cell adhesion and proliferation compared to those fabricated with a single type of material. This suggests a

synergistic effect where the combination of hydrogels and polymers mimics the natural extracellular matrix more effectively than either material alone.

Mechanical testing indicated that the tissues' tensile strength and elasticity were within the range suitable for surgical applications, aligning closely with the properties of natural human tissues. However, the variability in degradation rates among different material compositions pointed to the need for further optimization to match the biodegradation with the body's natural healing processes. The findings highlighted the complexity of balancing material characteristics to meet both biological and mechanical requirements, presenting a challenge that fuels ongoing debates in the field of tissue engineering.

## DISCUSSION

The findings from this study underscore the potential of 3D printing technology in advancing tissue engineering, particularly through the use of composite materials (17). The observed increase in cell viability and proliferation within the hybrid materials signifies a pivotal step towards the creation of biologically and mechanically compatible tissues (18). This suggests that the integration of multiple biocompatible materials could better mimic the natural extracellular matrix, thereby enhancing the overall functionality of artificial tissues (19).

Despite these promising results, the study also highlighted several challenges that require attention. The variability in the degradation rates of the printed tissues, for instance, suggests a need for further research to optimize material formulations. Achieving a balance between the mechanical properties and the biological performance of artificial tissues remains a critical hurdle. Furthermore, the high costs associated with advanced 3D printing technology and the specialized materials used pose significant barriers to widespread clinical application (20).

The debate over the ethical implications of artificial tissue creation continues to be a significant aspect of the research. The ability to create complex tissue structures raises questions about the long-term impacts of these innovations on medical practice and the possible shifts in treatment paradigms. These discussions are crucial as they help shape the ethical guidelines that will govern future advancements in this field (21).

Additionally, while the study demonstrated the feasibility of using 3D printing for tissue engineering, the scale-up of these techniques from laboratory settings to real-world clinical applications involves numerous regulatory and technical challenges. The transition from small-scale prototypes to fully functional tissues suitable for transplantation will require rigorous clinical testing to ensure safety and efficacy (22).

## CONCLUSION

The study provided valuable insights into the capabilities and limitations of 3D printing technology in the field of tissue engineering. The successful integration of multiple materials into functional tissues marks a significant advancement, yet the path towards routine clinical use remains fraught with technical, ethical, and regulatory challenges. Continuous research and collaboration across disciplines will be essential to overcome these barriers and realize the full potential of 3D printed tissues in medical applications.

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